

## Fitting Instructions for

### Honda CB500X/F Soft Luggage Racks RRP 440

*NOTE : BEFORE COMMENCING WORK ON THE CONVERSION, TAKE TIME TO READ THE INSTRUCTIONS CAREFULLY. ALL WORK CAN BE CARRIED OUT BY A COMPETENT MECHANIC, BUT IF YOU ARE UNSURE PLEASE CONTACT US OR A MECHANICAL PROFESSIONAL.*

*KEEP ALL PARTS THAT ARE REMOVED, AS IT IS POSSIBLE TO REMOVE OUR KITS AND RETURN THE BIKE TO STANDARD, IF REQUIRED*

1. Remove seat, undo and remove both M8 screws and single M6 screw securing each cast grab handle to frame, then discard grab handles and screws.



2. Insert front lug on Rear Soft Luggage Rack frame through hole in plastic tail piece, then line up both rear M8 screw holes, and insert both M8x20 screws and washers into each rear hole, do not tighten fully.



3. Fit 6.5mm thick spacer between underside of front lug and frame, then insert M6x25 screw, and washer, through lug and spacer into frame, do not tighten fully.

NOTE:It is preferable to use Loctite 248, or similar, on all these screws to prevent loosening



4. Using an 8mm allen key, remove each pillion footrest hanger, then place each Soft Luggage Rack bracket BETWEEN the inside of the footrest hanger and the frame, and ensure the rear of the bracket is BEHIND the bracket on the Soft Luggage rear frames, leave both M10 allen screw footrest bolts loose for now

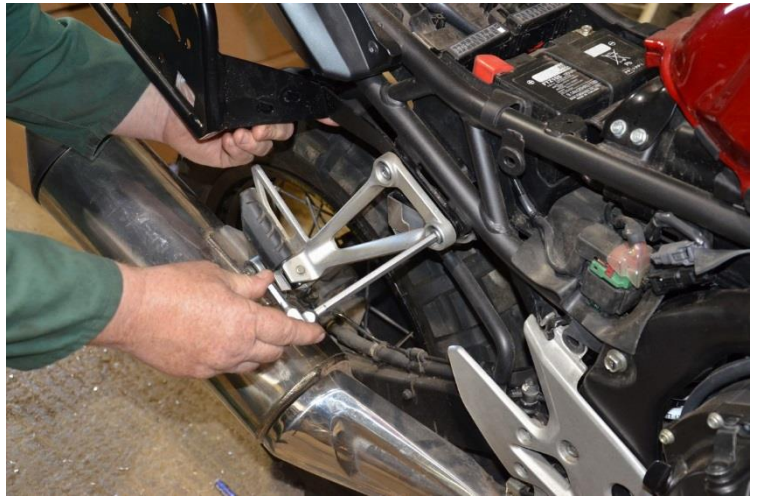
NOTE:It is preferable to use Loctite 248, or similar, on all these M10 screws to prevent loosening.



5. Line up the connecting brackets, front to rear, and use the M8x25 CSK screws, with CSK Washers, from the front to join the 2 brackets, with M8 nyloc nut and washer on the inside of the bracket.



6. Once alignment is satisfactory, then tighten fully all remaining screws.



7. Replace seat.

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